



**MECHANICAL ENGINEERING
FOR PRECISE TUBE PROCESSING
WITHOUT LIMITS.**



T BEND - SERVO-HYDRAULIC TUBE BENDING MACHINES

Stable, flexible and economical. This series will win you over with its special stability and performance. Individual pieces and small series can be produced in an extremely economical manner with this machine concept. The use of high-value components ensures the machine's durability.

AVAILABLE MACHINE SIZES

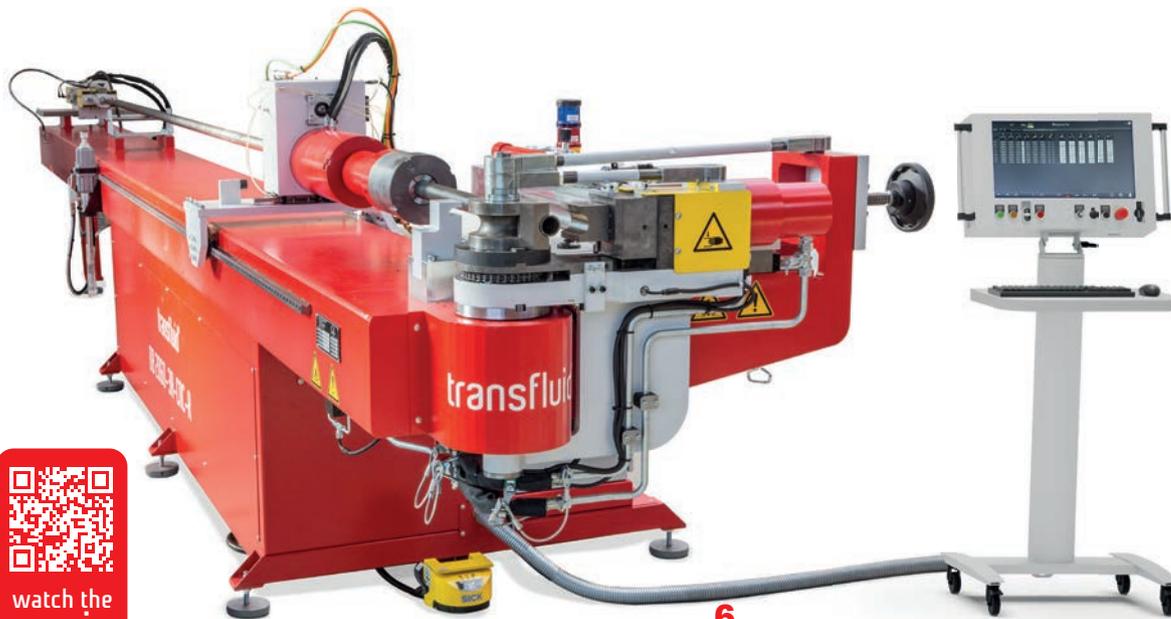
Model	Pipe- ϕ	Max. Radius
DB 642-3A-CNC	1/4" - 1 5/8"	4.1"
DB 2060-3A-CNC	1/4" - 2 3/8"	5.9"
DB 2090-3A-CNC	1/4" - 3 1/2"	8.8"
DB 40120-3A-CNC	3/4" - 5"	11.8"
DB 40139-3A-CNC	1 1/2" - 5.563"	13.8"
DB 40168-3A-CNC	1 1/2" - 6 5/8"	16.7"
DB 40220-3A-CNC	1 1/2" - 8 5/8"	27.5"
DB 60273-3A-CNC	2 3/8" - 10 3/4"	32.2"
DB 80330-3A-CNC	3 1/8" - 12 3/4"	37.4"

BASIC EQUIPMENT:

- Bending direction clockwise
- Bending head can be positioned horizontally and vertically
- Hollow shaft for using tooling for small radii
- Minimum clamping length on the tube end
- Following pressure die for bends up to 180°
- Central lubrication
- t control operating software

OPTIONAL EQUIPMENT:

- Usable length 6.5 ft, 10 ft, 15 ft, 20 ft
- Multilevel bending - Bending head can be equipped with multiple tool sets
- Repeated gripping
- Push bending of large bending radii
- Boosting function (Centerline booster)
- Cutting during bending process
- Automated loading
- Positioning of weld seam
- Remote diagnostics
- Carriage for wiper die
- Controlled mandrel withdrawal
- Mandrel lubrication
- Safety cover & scanner
- Software t project Basic, t project Professional etc.



watch the
movie



SOCIO COMERCIAL EN MÉXICO

Oficina Matriz

Av. Regio Parque #200, Regio Parque Industrial,
Apodaca N.L. C.P. 66633



www.acatmexicana.com



acat@acatmexicana.com



TEL. 81 8354 8910

transfluid[®]
The solution for tubes. **t**